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Canada

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D205-541-043
Job Sheet 193071



Part No: D205-541-043

Job Qty: 1 pcs

Part Name: Bell Medium Heli-Utility-Basket™ - LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/8/19

Job Tracking No:

Due Date: 5/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 4922*

Note: DWG DSI9667 REV A, IIN D205-541 REV J SHEETS 17-18 IPP Rev:C Re-Format 02-08-30 KJ IPP Rev:D chg to revG Ecn1157 08-03-19 DD verified by: IPP REV:E 13.06.21 IIN-D205-541 REV.J DD VERF:JFS IPP REV:F 15.02.02 AS PER DIS9667 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	5/1/19	0.00	0.94		Small Fab - 1		<i>AL 19-4-4</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	5/1/19	0.00	0.00		QC 5 - 10		DAS MAY 06 2019 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 1-1 - Pick Kit - B4B	1 pcs	5/1/19	0.00	0.00		Packaging 1 - 1 - B4B		
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		

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				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
140	QC 4	1 pcs	5/1/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
145	DC - 1 - B4B	1 pcs	5/1/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
150	Packaging 3-1 - Stock - B4B	1 pcs	5/1/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
160	QC 21 - FG	1 pcs	5/1/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 110 - Assemble as per Dwg.

Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)

140 - (QC4- 100% Inspect kits for completeness)

145 - Photocopy bluefile & type labels per PPPD205-541-043 CHG003

150 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D205-541-043 Location: _____ PPP Rev: _____

160 - (QC21- Final Inspection - Work Order Release)

F.D. DAS 46 9-89 MAY 06 2019

MAY 06 2019

MAY 06 2019

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Job BOM

009603

Part / Item	Component Name	Quantity	Operation	Container
AN3-16A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5157471
AN4-22A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5097470
AN4-24A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5130326
AN4-7A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5107746
AN5-17A	Bolt	4 Ea (4 ea)	110-Small Fab - 1	5156671-1
AN970-4	Washer 5114901-1	4 Ea (4 ea)	110-Small Fab - 1	5166688-1 011
D2022-101	Spacer	2 pcs (2 ea)	110-Small Fab - 1	5163199
D2258-300	Placard	1 pcs (1 ea)	110-Small Fab - 1	5169396
D2332-041	Lid Prop Assembly 6.69"	1 pcs (1 ea)	110-Small Fab - 1	5132267
D2512	Basket Lid	1 pcs (1 ea)	110-Small Fab - 1	5174926
D2530	Handle Weldment	1 pcs (1 ea)	110-Small Fab - 1	5161901
D2535	Spring	2 pcs (2 ea)	110-Small Fab - 1	5154034
D2537	Bushing	2 pcs (2 ea)	110-Small Fab - 1	5123161
D2931	Bumper	2 pcs (2 ea)	110-Small Fab - 1	5164435
D3053-041	212 Basket Base Assembly LH	1 pcs (1 ea)	110-Small Fab - 1	5174149
MS21042L3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5157467
MS21042L4	Nut	4 Ea (4 ea)	110-Small Fab - 1	5166694-3
MS21042L5	Nut	4 Ea (4 ea)	110-Small Fab - 1	5149145-1
NAS1149D0416J	Washer	2 Ea (2 ea)	110-Small Fab - 1	FM1121511
NAS1149D0463J	Washer	2 Ea (2 ea)	110-Small Fab - 1	5158585
NAS1149D0563J	Washer	4 Ea (4 ea)	110-Small Fab - 1	5135105-1
NAS1149DN832J	Washer	2 Ea (2 ea)	110-Small Fab - 1	5034411-1
AN4-12A	Bolt	3 Ea (3 ea)	140-QC 4	5149150
AN4-13A	Bolt	9 Ea (9 ea)	140-QC 4	5158878
AN4-14A	Bolt	2 Ea (2 ea)	140-QC 4	5157440
AN4-7A	Bolt	2 Ea (2 ea)	140-QC 4	5107746
AN5-13A	Bolt	1 Ea (1 ea)	140-QC 4	5054115
AN5-7A	Bolt	1 Ea (1 ea)	140-QC 4	FM123385
D2199-1	Struts, 19"	1 pcs (1 ea)	140-QC 4	5153205
D2199-23	Strut	1 pcs (1 ea)	140-QC 4	5177384
D2199-25	Strut	1 pcs (1 ea)	140-QC 4	5177439
D2498	Mounting Lug	1 pcs (1 ea)	140-QC 4	5156399
D2499	Mounting Bracket	1 pcs (1 ea)	140-QC 4	5159261
D2515	Bushing	2 pcs (2 ea)	140-QC 4	5160407
D3052-1	Mounting Lug	1 pcs (1 ea)	140-QC 4	5155960
MS20600-AD4W3	Cherry Rivet	2 Ea (2 ea)	140-QC 4	5155667
MS21042L4	Nut	16 Ea (16 ea)	140-QC 4	5166694
MS21042L5	Nut	2 Ea (2 ea)	140-QC 4	5149145
NAS1149D0432J	Washer	4 Ea (4 ea)	140-QC 4	5093756
NAS1149D0463J	Washer	33 Ea (33 ea)	140-QC 4	5158585
NAS1149D0532J	Washer	2 Ea (2 ea)	140-QC 4	5131467
NAS1149D0563J	Washer	5 Ea (5 ea)	140-QC 4	5167648

packaging 1-1

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN3-16A	2	218	0
	AN4-22A	1	114	0
	AN4-24A	1	34	0
	AN4-7A	2	110	0
	AN5-17A	4	181	0
	AN970-4	4	147	0
	D2022-101	2	93	0
	D2258-300	1	10	0
	D2332-041	1	10	0
	D2512	1	1	0
	D2530	1	12	0
	D2535	2	266	0
	D2537	2	114	0
	D2931	2	749	0
	D3053-041	1	0	0
	MS21042L3	2	3,730	0
	MS21042L4	4	4,186	0
	MS21042L5	4	903	0
	NAS1149D0416J	2	2,050	0
	NAS1149D0463J	2	5,211	0
	NAS1149D0563J	4	1,980	0
	NAS1149DN832J	2	687	0
140-QC 4	AN4-12A	3	130	0
	AN4-13A	9	1,506	0
	AN4-14A	2	670	0
	AN4-7A	2	110	0
	AN5-13A	1	84	0
	AN5-7A	1	3,149	0
	D2199-1	1	3	0
	D2199-23	1	2	0
	D2199-25	1	2	0
	D2498	1	5	0
	D2499	1	6	0
	D2515	2	70	0
	D3052-1	1	3	0
	MS20600-AD4W3	2	544	0
	MS21042L4	16	4,186	0
	MS21042L5	2	903	0
	NAS1149D0432J	4	358	0
	NAS1149D0463J	33	5,211	0
	NAS1149D0532J	2	141	0
	NAS1149D0563J	5	1,980	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

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Container No: S178144



Part: D205-541-043

Job No: 193071

Serial No/Batch: S178144

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-120 Issue 3, FAA STC SR00691

D205-541-043

S178144

REV.A

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
2	2	2	2			D2515	BUSHING
1*	1*	1*	1*			D2530	HANDLE ASSEMBLY
2*	2*	2*	2*			D2535	SPRING
2*	2*	2*	2*			D2537	BUSHING
2*	2*					D2931	BUMPER
1	1	1	1			D3052-1	MOUNTING LUG
1*						D3053-041	BASKET BASE ASSEMBLY, LH
	1*					D3053-042	BASKET BASE ASSEMBLY, RH
		1*				D3712-041	BASKET BASE
			1*			D3712-042	BASKET BASE
		1*				D3713-041	LID ASSEMBLY
			1*			D3713-042	LID ASSEMBLY
		6*	6*			D3723-1	BUSHING
				2	2	D3953-9	GAS SPRING SPACER (OPTIONAL)
				1		D4041-011	SHORT BASKET ASS'Y, LH
					1	D4041-012	SHORT BASKET ASS'Y, RH
				1		D4048-041	MOUNTING LUG ASS'Y
					1	D4048-042	MOUNTING LUG ASS'Y
				1		D4048-5	MOUNTING LUG
					1	D4048-6	MOUNTING LUG
				1		D4048-7	MOUNTING LUG
					1	D4048-8	MOUNTING LUG
				6	6	D4048-9	BUSHING
				1		D4049-041	MOUNTING LUG ASS'Y
					1	D4049-042	MOUNTING LUG ASS'Y
				1		D4049-5	MOUNTING LUG
					1	D4049-8	MOUNTING LUG
				1	1	D4050-1	STRUT
				1	1	D4050-3	STRUT
				1		D4050-5	STRUT
					1	D4050-8	STRUT
				1		D4051-041	GUARD (OPTIONAL)
					1	D4051-042	GUARD (OPTIONAL)
				2	2	D4052-1	EYE BOLT
				10	10	AN3-5A	BOLT
				1	1	AN3-7A	BOLT (OPTIONAL)
				4	4	AN3-11A	BOLT (OPTIONAL)
2*	2*	2*	2*			AN3-16A	BOLT
				5	5	AN4-6A	BOLT
2*	2*					AN4-7A	BOLT
2	2	2	2	1	1	AN4-7A	BOLT
3	3	3	3	2	2	AN4-12A	BOLT
9	9	9	9			AN4-13A	BOLT
2	2	2	2	11	11	AN4-14A	BOLT
				1	1	AN4-16A	BOLT
		3*	3*			AN4-20A	BOLT

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Revision: J

Date: 10.03.08

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-541-043 <i>Heli-Utility-Basket™</i>	118 lb 53.6 kg	- 63.13 in - 1.60 m	- 7449 in-lb - 85.8 m-k-g	132.25 in 3.36 m	15606 in-lb 180.1 m-k-g
D205-541-044 <i>Heli-Utility-Basket™</i>	118 lb 53.6 kg	+ 63.13 in + 1.60 m	+ 7449 in-lb + 85.8 m-k-g	132.25 in 3.36 m	15606 in-lb 180.1 m-k-g
D205-541-045 <i>Heli-Utility-Basket™</i>	104 lb 47.3 kg	- 63.13 in - 1.60 m	- 6566 in-lb - 75.7 m-k-g	132.25 in 3.36 m	13754 in-lb 158.9 m-k-g
D205-541-046 <i>Heli-Utility-Basket™</i>	104 lb 47.3 kg	+ 63.13 in + 1.60 m	+ 6566 in-lb + 75.7 m-k-g	132.25 in 3.36 m	13754 in-lb 158.9 m-k-g
D205-541-047 <i>Heli-Access-Step™</i>	14 lb 6.4 kg	- 76.11 in - 1.93 m	- 1066 in-lb - 12.4 m-k-g	126.56 in 3.21 m	+ 1772 in-lb + 20.5 m-k-g
D205-541-048 <i>Heli-Access-Step™</i>	14 lb 6.4 kg	+ 76.11 in + 1.93 m	+ 1066 in-lb + 12.4 m-k-g	126.56 in 3.21 m	+ 1772 in-lb + 20.5 m-k-g
D205-541-141 <i>Heli-Utility-Basket™</i>	69 lb 31.4 kg	- 59.9 in - 1.5 m	- 4133 in-lb - 47.1 m-k-g	161.6 in 4.1 m	+ 11150 in-lb + 128.7 m-k-g
D205-541-142 <i>Heli-Utility-Basket™</i>	69 lb 31.4 kg	+ 59.9 in + 1.5 m	+ 4133 in-lb + 47.1 m-k-g	161.6 in 4.1 m	+ 11150 in-lb + 128.7 m-k-g

5.0 PARTS LIST HELI-UTILITY-BASKET™

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
X						D205-541-043	HELI-UTILITY-BASKET, LH
	X					D205-541-044	HELI-UTILITY-BASKET, RH
		X				D205-541-045	HELI-UTILITY-BASKET, LH
			X			D205-541-046	HELI UTILITY-BASKET, RH
				X		D205-541-141	HELI-UTILITY-BASKET, LH
					X	D205-541-142	HELI UTILITY-BASKET, RH
				1	1	DSI 9302-011	STRUT MODIFICATION KIT (FOR D205-633 STEP INSTALLATION)
2*	2*					D2022-101	SPACER
				2	2	D2022-101	SPACER (FOR D205-633 STEP INSTALLATION)
1	1	1	1			D2199-1	STRUT
1	1	1	1			D2199-23	STRUT
1	1	1	1			D2199-25	STRUT
1*	1*	1*	1*			D2258-300	LABEL
1*	1*	1*	1*			D2332-041	PROP ASSEMBLY
				1	1	D2332-041	PROP ASSEMBLY (OPTIONAL)
				1	1	D2464-0410	NEOPRENE SEAL
1	1	1	1			D2498	MOUNTING LUG
1	1	1	1			D2499	MOUNTING LUG
1*	1*					D2512	BASKET LID ASSEMBLY

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Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
1*	1*	1*	1*			AN4-22A	BOLT
1*	1*	1*	1*			AN4-24A	BOLT
1	1	1	1			AN5-7A	BOLT
1	1	1	1			AN5-13A	BOLT
4*	4*	4*	4*			AN5-17A	BOLT
				5	5	AN960-10	WASHER (OR NAS1149F0363P) (OPTIONAL)
				20	20	AN960JD10L	WASHER (OR NAS1149D0332J)
2*	2*	6*	6*			AN960JD416	WASHER (OR NAS1149D0463J)
				2	2	AN960-416	WASHER (OR NAS1149F0463P) (OPTIONAL)
27	27	27	27	36	36	AN960JD416	WASHER (OR NAS1149D0463J)
2*	2*	2*	2*	4	4	AN960JD416L	WASHER (OR NAS1149D0416J)
4*	4*	4*	4*			AN960JD516	WASHER (OR NAS1149D0563J)
3	3	3	3			AN960JD516	WASHER (OR NAS1149D0563J)
2	2					AN960JD8	WASHER (OR NAS1149DN832J)
4*	4*	4*	4*			AN970-4	WASHER
2*	2*					MS20600AD4W3	RIVET
2*	2*	2*	2*	8	8	MS21042L3	NUT (OR MS21042-3)
				5	5	MS21042L3	NUT (OR MS21042-3) (OPTIONAL)
4*	4*	5*	5*			MS21042L4	NUT (OR MS21042-4)
16	16	16	16	20	20	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21043L4	NUT (OR MS21043-4)
4*	4*	4*	4*			MS21042L5	NUT (OR MS21042-5)
2	2	2	2			MS21042L5	NUT (OR MS21042-5)

* = ASSEMBLED AT DART

6.0 PARTS LIST HELI-ACCESS-STEP™

Qty -047	Qty -048	Part Number	Description
X		D205-541-047	HELI-ACCESS-STEP, LH
	X	D205-541-048	HELI-ACCESS-STEP, RH
1		D3724-041	STEP ASSY, LH
	1	D3724-042	STEP ASSY, RH
2	2	D3731-1	PLATE
2	2	D3751-1	SHIM
6	6	AN4-13A	BOLT
6	6	AN4-14A	BOLT
24	24	AN960JD416	WASHER
12	12	MS21042L4	NUT (OR MS21042-4)

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Revision: J

Date: 10.03.08

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-541 REV. J AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-541 REV. 4
REF TCCA STC: SH96-120
REF FAA STC: SR00696NY
REF EASA STC: EASA.IM.R.S.01242

PURPOSE:

FOR CUSTOMERS/OPERATORS CONCERNED WITH GAPS AT STA's 84.29, 129.00 AND 155.06 WHILE INSTALLING D205-541-043/-044/-045/-046 BASKETS, IT IS ACCEPTABLE TO FILL THE GAPS WITH WASHERS TO REDUCE UNNECESSARY STRESS ON THE MOUNTING LUGS.

CHANGE:

INSTALL THE D205-541-043/-044/-045/-046 BASKET KITS PER INSTALLATION INSTRUCTIONS D205-541 WITH ADDITIONAL WASHERS AS SHOWN IN FIGURE 1 OF THIS SERVICE INSTRUCTION.

PARTS LIST:

THE PARTS LISTS FOR D205-541-043/-044 AT CHG 003 OR LATER AND D205-541-045/-046 AT CHG 002 OR LATER ARE AMENDED AS FOLLOWS:

25.8 D205-541 INSTALLATION PARTS LIST (ICA-D205-541)

5.2 D205-541-043 INSTALLATION PARTS LIST (D205-541)

QTY -043	QTY -044	QTY -045	QTY -046	PART NUMBER	DESCRIPTION
X				D205-541-043	HELI-UTILITY-BASKET-LH
	X			D205-541-044	HELI-UTILITY-BASKET-RH
		X		D205-541-045	HELI-UTILITY-BASKET-LH
			X	D205-541-046	HELI-UTILITY-BASKET-RH

ADD:

4	4	4	4	NAS1149D0463J	WASHER
4	4	4	4	NAS1149D0432J	WASHER
2	2	2	2	NAS1149D0532J	WASHER
2	2	2	2	NAS1149D0563J	WASHER

WEIGHT AND BALANCE:

THERE IS NEGLIGIBLE WEIGHT CHANGE ASSOCIATED WITH THIS MODIFICATION.

MAINTENANCE:

PER ICA-D205-541.

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01
BY: <u><i>[Signature]</i></u> D. SHEPHERD (DE # 02)
DATE: <u>14.11.27</u> CERT. NO.: <u>SH96-120</u> ISSUE NO.: <u>3</u>

A	NEW ISSUE	DW	14.11.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DW		
CHECKED	AP	DRAWING NO. REV. A	
MFG. APPR.	N/A	DSI 9667 SHEET 1 OF 2	
APPROVED	<u><i>[Signature]</i></u>	TITLE SCALE	
DE APPR.	<u><i>[Signature]</i></u>	WASHER ADDITION NTS	
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